



Description:

EN:
Casting Oil with special additive for providing stable increasing degrees of cooling, minimum deposits, reduced quantity of produced acids, eliminates cracking and deformation while reducing toxicity and oxidation.

EL:
Υψηλής ποιότητας λιπαντικό και ψυκτικό υγρό για επάλειψη καλουπιών που χρησιμοποιούνται για την παραγωγή προϊόντων μετάλλου. Έχει άψογη συμπεριφορά και βοηθάει στην παραγωγή προϊόντων χωρίς ατέλειες.

DE:
Guss-Öl mit speziellem Additiv für stabile, erhöhte Abkühlgrade, minimale Ablagerungen, geringere Säureproduktion, verhindert Rissbildung und Verformung und reduziert Toxizität und Oxidation.

FR:
Huile avec additif spécial pour fournir des degrés stables croissants de refroidissement, dépôts minimums, quantité réduite des acides produits, élimine les fissures et la déformation et réduit la toxicité et l'oxydation.

RU:
Масло для литевых процессов со специальной присадкой для обеспечения равномерного изменения температуры при охлаждении, минимальных отложения, снижения количества образуемых кислот, исключения растрескивания и деформации при одновременном снижении токсичности и окисляемости.

BG:
Масло със специална добавка, което осигурява: а) Стабилно увеличаване степента на охлаждане, б) минимално отделяне, в) понижено количество на произведените киселини, ниска токсичност и оксидация. г) При неговата употреба вероятността от пукнатини или деформация е почти нулева.

RS Laboratory: 31.03.2018 - **Chemical Engineer:** Pericles Kateris

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TCC (Typical Chemical Characteristics)

Casting Oil ISO 32 & 100

Characteristics:

Property	Method	Unit	32	100
Code	-	-	RICAS032	RICAS100
Specific Gravity 15°C	ASTM D 1298	kg/L	0,87	0,885
Viscosity at 40°C	ASTM D 445	cSt	28,8 - 35,2	90 - 110
Viscosity Index	-	-	>100	>100
Pour Point	ASTM D 97	°C	<-10	<-10
Flash Point	ASTM D 92	°C	>200	>200
Color	-	-	Crystal gold	Crystal gold

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